

# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

GSISLV-TR/15085/CL1/092/24/0

GSI SLV-TR hereby certifies that the welding company

**EPSILON NDT ENDUSTRIYEL KONTROL SISTEMLERİ SAN.TIC.ve  
A.S.**  
**75.Yıl OSB Mahallesi 21.Cadde No:39  
26120 Odunpazari/ESKİSEHIR  
Turkey**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1  
in the type of activity D, P**

in the range indicated in the annex.

validity: 2024-02-14 until 2027-02-13

Ankara, 2024-02-14  
Place and date of issue

Lead auditor: Engineer AKÇAM  
Auditor: B.Sc. HEPER

**Kaynak Teknolojisi**  
**GSI SLV**  
Tic. ve San. A.Ş.  
1  
Head of certification body

## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2/X120Mn12	t = 3 - 30 mm	FW, manually, (PQR-TN-01)
135	1.1	t = 3 - 30 mm D = 26.7 mm	FW, partly mechanized, (EPS-050321-PQR-02)
	1.2	t = 3 - 5.2 mm	BW, partly mechanized, (EPS-020322-PQR-05)
	1.2	t = 3 - 8 mm	FW, partly mechanized, (EPS-010322-PQR-04)
	1.2	t = 3 - 12 mm	FW, partly mechanized, (TR-19-B-63)
	1.2	t = 3 - 12 mm	BW, partly mechanized, (TUR-19-B-60)
	1.2	t = 3 - 30 mm	FW, partly mechanized, (EPS-050321-PQR-03)
	1.2	t = 3 - 40 mm	FW, partly mechanized, (TR-19-B-62)
	1.2	t = 10 - 40 mm	BW, partly mechanized, (TUR-19-B-61)
52	1.2	t = 17.5 - 70 mm	BW, partly mechanized, (EPS-050321-PQR-01)
	1.2	t = 2.1 - 3.9 mm	FW, fully mechanized, (PQR-TN-02), Level D
	1.2	t = 2.25 - 3.75 mm	FW, fully mechanized, (PQR-TN-03), Level C
	1.2	t = 2.25 - 3.75 mm	FW, fully mechanized, (PQR-TN-04), Level C

### Area of Application:

- New build of components for railway vehicles
- Design of components for railway vehicles

### Responsible welding coordinator(s):

Yunus AY, Level A (IWE)

born: 1986-01-04

### 1st deputy(ies) of the responsible welding coordinator(s):

Ibrahim Burak TEKIN, Level A (IWE)

born: 1983-03-30

### Others deputies:

Niyazi KAVLAK, Level C

born: 1992-12-20

Ferhat ALNIAK, Level C

born: 1986-01-01

### Remarks:

The other factory address: 75.Yıl OSB Mahallesi  
27.Cadde No:5  
26120, Odunpazari/ESKISEHIR

### Register no.:

GSISLV-TR/15085/CL1/092/24/0

### General provisions:

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.